WANTED, by a CONTRACTOR of PUBLIC WORKS, who wishes to extend his business, an experienced PARTNER, with moderate capital.—Address, X. A. X. Office of "The Builder," 1, York-street, Covent-garden.

PARTNERSHIP.—A very desirable opportunity now offers for an active PARTNER, with not less than £400, joining a respectable party in the Fire-clay and Sanitary-tube Trade. The works, which possess peculiar advantages, may be got into operation immediately. Unexceptional references will be given and required, and all communications will be considered strictly confidential.—Address, Box, A B 687, Post-office, Manchester.

A GENT WANTED for the sale of ROOFING FELT. Any person of active and steady habits, and having an acquaintance in the trade, would be preferred.—Apply, by letter, F. & Co., care of Mr. Allen, Newspaper Agent, 19, St. Martin's-lane, Strand.

SHOP FOREMAN WANTED, in a Shop where a few men are kept, a steady and industrious man, with good references.—Address, by letter only, to K. L., stating terms, &c. 8, Angel-terrace, River-lane, Islington.

WANTED, a FOREMAN, thoroughly conversant with Coffer-dams, to take charge of a Public Work in Ireland.—Address J. E. Office of "The Builder," 1, York-street, Covent-garden.

TO BUILDERS' FOREMEN.

WANTED immediately, in a large town in the Midland Counties an experienced SHOP or GENERAL FOREMAN. He must be fully competent to set out all kinds of joinery work, and take the management of the shop.—Address, T. S. Office of "The Builder," 1, York-street, Covent-garden.

TO PLASTERERS.

WANTED, a first-rate PLASTERER, one accustomed to ornaments, either to take work by the piece or day.—Apply by letter, stating full particulars, to E. W. 13, Warwick-court, Gray's Inn.

WANTED, by a Firm in the Country, a BUILDER'S CLERK and BOOK-KEEPER fully conversant with the duties of the office. He must be able to make out working drawings, &c. State age and salary.—Address, E. and K. Office of "The Builder," 1, York-street, Covent Garden.

WANTED, a RESIDENT CLERK and BOOK-KEEPER in a Slate Merchant's Counting-house. He must be a married man, and of active and industrious habits. Unexceptionable references required.—Apply by letter to No 1, Potter's-fields, Tooley-street, Southwark.

WANTED, a steady active YOUNG MAN, of business habits, in a CONTRACTOR'S and SURVEYOR'S OFFICE. He must be a good accountant, and competent to measure work, and take out quantities.—Apply, stating references and salary required, to A. B. Post-office, Outwell.

TO FOREMEN OF CARPENTERS AND WHEELWRIGHTS.

WANTED, a Steady, Active, MAN, to superintend the Building of Railway Wagons and Contractors' Plant; he must understand drawings and setting out this kind of work generally. A thorough competent person may hear of a permanent situation by applying to Mr. J. PENTON, Chippenham, Wilts, to whom all communications must be addressed, post-paid.

TO ENGINEERS, CONTRACTORS, BUILDERS, AND OTHERS.

WANTED, to take a quantity of BRICKWORK piece-work; no objection if on the Continent.—Apply, by letter, to G. H. West of England Coffee house, Waterloo-road.

WANTED, by a Practical Carpenter and Joiner, a SITUATION as FOREMAN. Can give undeniable reference as to abilities and habits.—Address, post-paid "S. W." 23, Hawley-crescent, Camden Town.

WANTED, a SITUATION as FOREMAN, by a Young Man, who has had ten years' experience in setting out and measuring up joiners' work. Satisfactory testimonials can be given.—Apply by letter, prepaid, to A. B. at Mr. Furnor's, Cheesemonger, 36, New Cut, Lambeth.

WANTED, by a Young Man, who has had much experience in a builder's office, and is conversant with drawing, a SITUATION with a BUILDER, or any branch relating thereto; can give satisfactory reference to the employer he has just left.—Address, S. E. care of Mr. Brownlow, newsvendor, 38, Jewin-street, Cripplegate.

WANTED, an APPRENTICE to a LIGHT BUSINESS.—Apply to "A. B." Ford's, Bookseller, South Molton-street.

AN Architectural Draughtsman is desirous of an ENGAGEMENT in town. He has a good knowledge of Gothic and other styles, ornamental designing, colouring, and perspective.—Address, J. N. 5, Thetford-street, Islington.

TO ARCHITECTS, BUILDERS, ENGINEERS, &c.

A GOOD ARCHITECTURAL DRAUGHTSMAN would be glad to EMPLOY several hours every evening in any work which might be required to be done. Terms moderate.—Address, by letter, to A. A. A. William Thomas and Co's Advertising Offices, 10 to 21, Catherine-street, Strand.

TO ARCHITECTS, &c.

A YOUNG MAN, generally conversant with the business of an office, and who has been articled to an Architect, is desirous of an ENGAGEMENT.—Apply, C. H. E., Gracechurch-street, City.

TO ARCHITECTS, BUILDERS, &c.

A YOUNG MAN, aged 23, about leaving his present Employer, wishes for an ENGAGEMENT in either of the above offices. He is a good Gothic and Perspective Draughtsman, competent to keep Builders' Books and take out quantities, and has a knowledge of Surveying. Good references. Salary, £60 per annum.—Address, "A. B." 21, Bale-street, Edgware-road.

A PRACTICAL BRICKLAYER is in want of a SITUATION as FOREMAN; prefers doing the whole of his work by the rod. Satisfactory references can be given from his late employer.—Direct H. K. 3, Bridport-street, Blandford-square, Marylebone.

TO BRICKMAKERS AND BUILDERS.

A PRACTICAL Man in all its branches, wishes to ENGAGE himself as FORE-MAN to manufacture Bricks from the commencement of preparing the brick-earth to the final finish of burning the brick in workmanlike manner. Reference as to character and ability unexceptional.—Address to W. H. No 18, Wellesley-street, Eaton-square.

TO ARCHITECTS AND BUILDERS.

A GOOD practical Carpenter and Joiner, who can make working drawings and set out work and take out quantities, wishes for a SITUATION as general or shop Foreman, or Clerk of Works.—Address A. Y. 2, 11, Ashford-street, Hoxton.—N.B. No objection to the country.

TO BRICKMASTERS OR PERSONS WISHING TO BECOME BRICKMASTERS.

A PERSON who has had many years' practical experience in brickmaking in all its branches in town and country, is desirous to obtain a SITUATION to superintend a field. Unexceptionable references can be given as to ability, sobriety, and morality.—Please to apply by letter (A. M.) at Mr. Henwood's, 10, Grosvenor-street, Wharf-road, Islington.

TO CARPENTERS, BUILDERS, &c.

THE Advertiser, a person of extensive experience in keeping books, taking out quantities, estimating and measuring up works, &c. wishes for an ENGAGEMENT for TWO or THREE DAYS in the WEEK (or more occasionally, if required), in town or the immediate neighbourhood.—Address, free, to A. B. 3, Philpot-terrace, Philpot-street, Commercial-road East.

TO ARCHITECTS.

COMPETITION and other DRAWINGS.—Mr. THOMAS S. BOYS, Member of the New Society of Painters in Water Colours, and author of "The Picturesque Architecture of Paris, Ghent, Rouen," &c. and of "London as it is," offers his services in Tinting Backgrounds, Landscapes, Perspective Views, Interiors, &c. From the long experience he has had in such subjects, he is fully aware of the points essentially necessary to be attended to. Drawings and designs lithographed in a superior manner.—Address, Mr. BOYS, 13, Albany-street, Regent's park.

DECORATIVE PAINTING.—Mr. FREDERICK BANG, from the Royal Academy of Munich, DECORATIVE ARTIST in FRESCO, and in all other manners of Painting; whose works may be seen in the principal public buildings of the metropolis, begs to inform his patrons and Architects, in particular, that he has considerably increased his Establishment, and is now enabled to undertake, on the shortest notice, the embellishment of private and public buildings, in any part of the United Kingdom, on the most reasonable terms, and in any of the Classical, Mediæval, or Modern Styles.—Apply to F. BANG, Decorative Artist, 38, Pall-mall, London.

MERCHANT'S & TRADESMAN'S MUTUAL LIFE ASSURANCE SOCIETY.

TRUSTEES.

Jeffery Smith, esq. David Ferrance, esq.
Thomas How, esq.

ADVANTAGES OFFERED BY THIS SOCIETY.

Policies indisputable, except in cases of fraud.
All the medical fees paid by the Society.
Assurances of every description effected.

NON FORFEITURE OF POLICIES.

Assurers who find it inconvenient to pay their premiums as they fall due, may have a credit on application to the board.
Loans granted on personal and other securities, in connection with life assurance.

BONUS.

The following table shows the Bonuses declared on Policies effected with this Society prior to 31st March last:—

No. of premium paid	Age when assured.	Annual premium.	Sum assured.	Bonus added.	Amount now assured.
		£ s. d.	£	£ s. d.	£ s. d.
5	30	45 10 2	1,000	236 13 6	1,234 13 6
6	40	32 15 2	1,000	65 0 0	1,065 0 0
3	20	24 13 6	1,000	43 14 2	1,043 14 2

GEORGE THOMSON, Manager.
8, Chatham-pl. Blackfriars. THOS. MUSGRAVE, Secretary.

THE YORKSHIRE FIRE and LIFE INSURANCE COMPANY. Established at York, 1824, and empowered by Act of Parliament. Capital, £600,000.

TRUSTEES.

Ralph Creyke, esq. Rawcliffe Hall.
John Swann, esq. Askham.
Leonard Thompson, esq. Sheriff Hutton Park.

BANKERS.—Messrs. Swann, Clough, and Co. York.

ACTUARY and SECRETARY.—Mr. W. L. Newman, York.

The attention of the public is particularly called to the terms of this Company for LIFE INSURANCES, and to the distinction which is made between male and female lives.

Extract from the Table of Premiums for insuring 100l.

Age next birthday.	A MALE.	A FEMALE.	Age next birthday.	A MALE.	A FEMALE.
	Whole Life Premiums			Whole Life Premiums	
	£ s. d.	£ s. d.		£ s. d.	£ s. d.
10	1 7 6	1 9 4	48	3 11 6	3 3 9
13	1 9 3	1 7 0	50	4 1 9	3 13 7
16	1 11 3	1 8 10	53	4 11 6	4 5 6
20	1 14 6	1 11 4	56	5 4 0	4 14 7
23	1 17 0	1 13 8	60	6 0 0	5 13 0
26	2 0 3	1 16 1	63	7 4 0	6 9 6
*30	2 5 0	1 19 9	66	8 4 0	7 10 0
33	2 8 0	2 2 10	70	10 0 4	9 7 0
36	2 11 0	2 4 4	73	11 16 3	11 2 6
40	2 10 9	2 12 0	76		13 1 9
43	2 8 3	2 17 1	80		15 19 10

* EXAMPLE.—A gentleman whose age does not exceed 30, may insure 1,000l. payable on his decease, for an annual payment of £24 13s.; and a lady of the same age can secure the same sum for an annual payment of £18 17s. 6d.

Prospectuses, with the rates of premium for the intermediate ages, and every information, may be had at the Head Office in York, or of any of the Agents.

FIRE INSURANCES

are also effected by this Company, on the most moderate terms.

Agent for London, Mr. THOMAS S. NOBLE, Solicitor, 5, St. John-street, Bedford-row.

Agents are wanted in those towns where no appointments have been made. Applications to be made to

Mr. W. L. NEWMAN, Actuary and Secretary, York.

NATIONAL ASSURANCE and INVESTMENT ASSOCIATION.

7, St. Martin's-place, Trafalgar-square, London.
Established May, 1844.

INVESTMENT OF CAPITAL AND SAVINGS.

The object of the Investment Department of this Institution, is to open equally secure and profitable channels of investment for the surplus capital of the affluent, and the provident savings of the industrial classes of the community. To persons desirous of placing their money out at interest, but unused to seeking securities, and inexperienced in estimating their value, the Institution offers immediate facilities, and an opportunity of realizing the highest rate of interest yielded by first-class securities, in which alone the money deposited with the Association is employed.

Interest payable in January and July.

CAPITAL STOCK, £500,000.

The Capital Stock is altogether distinct and separate from the Depository Stock in the Investment Department of this Institution. It constitutes, with the Premium Fund, a guarantee for the engagements of the Association, and has been provided in order to render the security of the Assured complete.

FOR SECURING LOANS OR DEBTS.

Amongst the varied and extensive Tables of this Institution will be found one peculiarly advantageous where Policies are required for securing loans or debts. The rate of Premium by this Table will protect the Interest of the Policy-holder from all contingencies, and allow the Loan assured to proceed to, and remain in, any part of the world.

MUTUAL ASSURANCE.

Assurances may be effected from 30s. to 100l. on a Single Life.
Entire profits belong to the Assured, and divided annually.
Credits for half the amount of the first five annual Premiums.
Medical men remunerated for their Reports.
Liberty to Travel, and Foreign residence greatly extended.

COLLEGE EDUCATION.

A Novel Table has been constructed expressly for the use of this Institution, whereby a Parent, by the payment of a very small annual premium, may, in the event of death, secure to a Child, either an Annuity, payable from the age of 17 to 21, or an equivalent amount in money.

Other new and important Tables for Educational purposes, and Endowments for Children, are in course of construction, and will shortly be published.

The Tables for Reversionary and Deferred Annuities, are particularly deserving of attention, whether regarded as a means of providing for a particular Individual, or as a reserve against the casualties of age, involving, as it does, the uncertainties of health and fortune.

Full information and prospectuses may be obtained, on application at the Head Offices of the Association, or to the respective Agents, throughout the United Kingdom.

PETER MORRISON, Managing Director.

Applications for Agencies may be made to the Managing Director.

THE PANTAGRAPHIC CUTTING, CARVING, and ENGRAVING COMPANY.—Provisionally Registered. Capital, £60,000, in 3,000 shares of £1 each. Each share allotted to be paid in full.—Offices, at the Company's Works, Eaton-lane South, Belgrave-road, Pimlico.

DIRECTORS.

Captain A. Donelan, 116, Gloucester-terrace, Bayswater.
Frances Wilson, esq. Director of the Monarch Life Assurance Company, 58, Moore-street, Chelsea.
Daniel Holt, esq. 74, Aldersgate-street.
William Hunter, esq. 38, Upper Bedford-place, Russell-square.
Francis Wills, esq. Guildford lawn, Ramsgate.

Bankers—Barnett, Hoare, and Co. 62, Lombard-street.
Solicitor—Henry Wickham, esq. 4, Tokenhouse-yard, Bank.
Managing Director—Mr. George Searby, at the Works.
Secretary—Walter Turner, esq. Belgrave-road, Pimlico.

This Company has been formed to carry into practical use a patented invention of extraordinary capabilities, applicable to a great variety of important commercial and mechanical purposes.

The patent is for a machine, which, acting on the principle of the slide-rest or Sensitive bed, and directed by the pantograph, is moved with such facility and exactness in all the directions of the cube, under a final tool or tools, that it is capable of producing, in cutting, carving, or engraving, a fac-simile of almost anything which may be presented to its operation.

For perspicuity, it may be mentioned that the following are amongst those uses to which the machine is most applicable, viz. per

Architectural carving, in wood and stone, for ecclesiastical and other purposes, carving in ivory, bone, pearl, and metals, and engraving, wood and metal cutting, saw and other tool handles, engraving on wood and type, metal blocks for paperhangers, calico and handkerchief printers, and floorcloth manufacturers, oak carving for churches and Gothic furniture, picture dare-serve-type frames, open tracery for pastrycook makers, and hollow and other work for cabinetmakers, engravings in brass, copper, and zinc, for door and window plates, brass letters on shop or other windows, metal-seal engraving, ciphers, &c. carving and mouldings for brush-handles in wood and pearl.

The machine is also adapted to cut and carve ornamental stonework, such as Gothic window heads, and bass, mathematical tablets, and ornaments for churches and other public buildings, which may be multiplied with unerring fidelity. It will also copy carvings in bas-relief, in wood, stone, or metal.

All the above enumerated works are executed with these finish, and at an enormous saving as compared with hand labour, and from one pattern any one may be produced by a simple and easy adjustment of the machine.

In the new-handle trade alone, a profit amounting to 15 per cent upon the whole of the proposed capital of £60,000 will be realized, even at a reduction of 50 per cent upon the present rates paid to the workmen engaged in that trade, and not employing more than one-tenth of the above capital.

Applications for shares and prospectuses to be made to the Secretary, Mr W TURNER, at the Works, or to H. WICKENS, Esq. 4, Tokenhouse-yard, Bank, the Solicitor to the Company.

NOTICE. No further applications for shares in this Company will be received after the 30th instant.—By order of the Board,

WALTER TURNER, Secretary.

THE PERMANENT WAY COMPANY beg to call the attention of Boards of Directors, Engineers, and others interested in railways already made, to the important advantages obtained by substituting the rails, as exhibited by the annexed extract from the Report of the Directors of the Eastern Counties Railway, to the half yearly meeting of shareholders held on the 8th August. This invention not only saves enormous current expenses in keeping up the permanent way, but by its enabling engines and carriages to run more smoothly, decreases the wear and tear of both the rails and rolling stock, and adds greatly to the comfort and security of the pas engers. The Patent Fastenings have been largely adopted by the Engineers of the following railways in this country and abroad:—

Eastern Counties Railway.
East Indian.
Edinburgh and Glasgow.
Egyptian.
London, Brighton, and South Coast.
London and North Western.
Midland.
Montgomery.
North and South Western Junction.
Waterford and Limerick.
York and North Midland.
York, Newcastle and Berwick.

And are also in course of adoption at many other railways. Portions not yet furnished with rails the company drew attention to W. H. Barlow's patent rail, as by its adoption the permanent way may be constructed at the lowest rate per mile, and with greater durability than by any other known system. Rails made have been largely adopted by the engineers of the following:—

Great Western.
Dublin and Belfast Railway.
London and North Western.
Midland.
Midland Great Western (Ireland).
Newport and Abergavenny.
South Wales.
West Cornwall, and
Hereford, Ross, and Gloucester.

The Patent Cast-iron Sleepers of Mr. F. W. Barlow are adapted to double-headed rails of any pattern, and supersede or replace wooden sleepers. They are adopted on the

East Indian.
Midland.
East Lancashire.
Londonderry and Enniskillen.

and several other lines.

The Permanent Way Company confines itself entirely to the granting licenses to use their various patents, which is done upon very moderate terms. Every information may be obtained by applying to Mr. CHARLES MAY, C.E. 4, Great George-street, Westminster; or to WILLIAM HOWDEN, Secretary, 38, Great George-street.

Extract from the report of the Directors of the Eastern Counties Railway to the half-yearly meeting of Shareholders held on the 8th of August:—

"The system of 'bal-jointing' has historic fully borne out Mr. Ashcroft's reports, as giving a smoother road, with less wear and tear to the rolling stock, and at a much reduced expenditure in maintenance."

Extract from the report presented to the half-yearly meeting of the West Cornwall Railway, held on the 28th August:—

"The result of the three months' working of the new rails between Penzance and Camborne has fully borne out the expectations which had been formed as to the durability of the descriptions of rail which, under Mr Brunel's advice, has been employed in the construction of that part of the line; and the attention of the board having been directed to the bad state of the permanent way on the old line, and the economy and efficiency of the working which would arise from relaying that portion with Barlow's rails, they have given orders for this to be done, and it is now nearly completed."

Extract from the Directors' report to the last Half-yearly Meeting of the Londonderry and Enniskillen Railway:—

"The trial afforded by six additional months' working has also confirmed your directors in the favourable opinion expressed by them respecting the cast-iron road of Mr. Peter W. Barlow."

It has fully answered the expectations formed of it, and there can now be no doubt that its adoption, coupled with the lessened wear and tear from the use of light engines, will effect a material saving in the maintenance of permanent way.

TO BRICKMAKERS AND OTHERS.

WANTED, by Messrs. Brassey and McCormick about 600,000 good, sound, hard burnt GREY STOCK BRICKS, to be delivered on their works at the West India Docks, Blackwall, during the summer of 1858. Or any person having a field of good Brick earth with open access to the River Thames, for Sale or Lease, may be treated with. Tenders and prospectuses for such work to be addressed to Mr. JOHN MILBOY, Welwyn, Herts, from whom any further necessary information can be obtained.—October 14th, 1857.

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